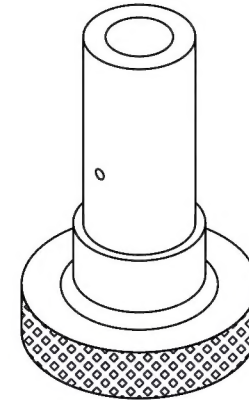
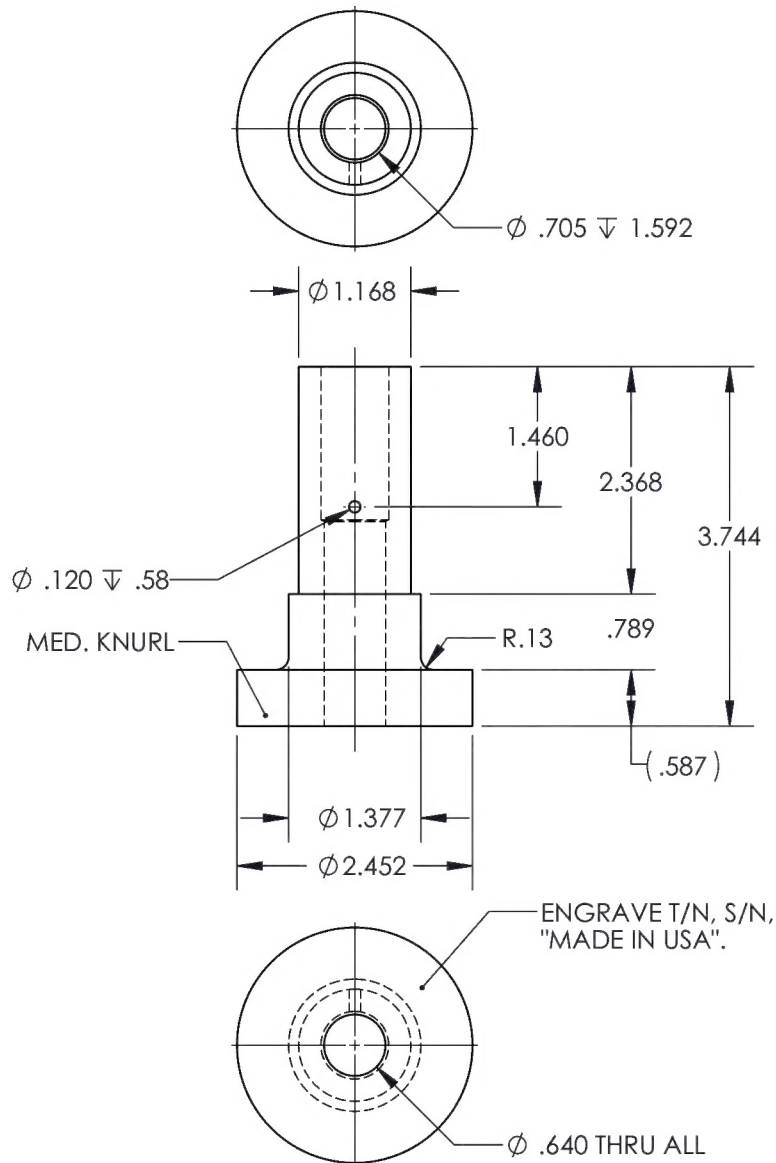


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



- NOTES:
1. REF. AGUSTA P/N:109-3130-87-113.
 2. USED WITH TOOL ASSY RBE109-3130-87-103

RED BARN MACHINE	
TITLE PLUG	
DWG NO. RBW109-3130-87-113	REV
MAT'L 4140 Q&T	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .005$	HEAT TREAT
.XX $\pm .01$	FINISH YELLOW ZINC
.X $\pm .1$	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW119
SCALE 1:2	DATE 5/20/2013
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	PLUG	4140 Q&T	$\phi 2-1/2 \times 3-7/8$	1